

# MATERIAL MANUFACTURE CERTIFICATE

Certificate No.:  
115985-2012-CE-ITA-DNV

Initial date:  
08 May, 2012

Validity:  
13 March, 2024 – 12 March, 2027

This certificate consists of 3 pages

This is to verify that:

## **Stamperia di Menzago S.r.l.**

Via della Concordia, 39 – 21040 Menzago di Sumirago (VA)- Italy

for

## **Drop forgings**

has implemented and is maintaining a certified quality assurance system which has undergone a specific assessment for materials for applications covered by Directive 2014/68/EU on pressure equipment, and is found to comply with Annex I, section 4.3, for acceptance of type 3.1 material certificates according to EN 10204:2004

Further details are given in the following pages

Place and date:  
Vimercate, 18 January, 2024

Check Validity



For the issuing office:  
DNV Business Assurance Italy S.r.l.



**Maurizio Bellina**  
Management Representative

## Certificate history:

Revision	Description	Issued date
00	Original certificate	08 May, 2012
01	Renewal of certificate	20 March, 2015
02	Renewal of certificate	26 February, 2018
03	Renewal of certificate	22 February, 2021
04	Renewal of certificate	18 January, 2024

## Products covered by this Certificate:

Product name	Drop forgings for production of valves bodies and bonnets, valves components (dimensions up to 85 mm, weight up to 10 Kg)
Steel types	Materials: <ul style="list-style-type: none"> <li>- Carbon Steels</li> <li>- Alloy Steels</li> <li>- Ferritic and/or martensitic Stainless Steels</li> <li>- Austenitic Stainless Steels</li> <li>- Ferritic – austenitic Stainless Steels (duplex and super duplex)</li> <li>- Titanium</li> <li>- Superalloys</li> </ul>

Initial inspection on the production site has been carried out by DNV Business Assurance Italy S.r.l., ref. Assessment Report dated 2024-01-16



Certificate No.: 115985-2012-CE-ITA-DNV  
Place and date: Vimercate 18 January, 2024  
Revision No.: 04

## Terms and conditions for the certificate

- in case of damages caused by defective products, Council Directive 85/374/EC, as amended, will apply;
- the system approval is valid only for the material types listed above. For other material types, an application for extension of the certificate must be sent to DNV Business Assurance Italy S.r.l.;
- periodical audits and unexpected visits will be held, in order to verify that the manufacturer duly fulfils the obligations arising out of the approved quality system;
- the manufacturer shall fulfil the obligations arising out of the quality system as approved and uphold it so that it remains adequate and efficient;
- the manufacturer must give information of any intended adjustments of the Quality System to DNV Business Assurance Italy S.r.l., who will assess the changes and decide if the Statement remains valid;
- the manufacturer shall inform DNV Business Assurance Italy S.r.l., of the intended schedule of production for materials.

## The following may render this certificate invalid:

- changes in the quality system affecting production;
- periodical audits not held within the allowed time window.

End of Certificate